

OPEL
GT
SOURCE



Opel GT Sidemarker Installation Instruction

1. Remove outer tail light and tail light housing from rear side of GT that you are about to replace the sidemarker from.
2. Mark colored wires, as to their location, or write it down on a separate piece of paper.
NOTE: All brown wires are Chassic Ground wires.
3. Remove the two 7mm nuts that hold the upper and lower sidemarker mounting brackets on.
4. Remove the upper and lower mounting brackets and mark "upper" or "lower" on the corresponding bracket. Note orientation and direction on the bracket.
NOTE: The mounting brackets are already marked in German. "oben" means upper and "unten" means lower. "R" for Passenger Side and "L" for Drivers Side. The writing faces the right way up for orientation purposes.
5. Gently push out the old sidemarker from the inside, while gently pulling on the sidemarker on the outside.
NOTE: Excess paint on the old sidemarker may need to be trimmed away with an X-acto knife in order to remove the old sidemarker. Be careful not to cut into the paint on the car.
6. Disconnect and mark the wires removed from the sidemarker. NOTE: Brown is always ground on Opels.
7. Take old sidemarker to a work bench to remove the light bulb holder and bracket assembly. Use a pair of flush cutting wire cutters to cut off the four melted plastic pins that hold the bracket on.
NOTE: Use safety glasses or a face shield when cutting off the melted pins.
8. Place the new sidemarker face down on a fresh clean towel or cloth and install the light bulb bracket assembly on to the corresponding pins on the back of the sidemarker.
NOTE: This is a very good time to install a new light bulb.
9. Bond the bracket in place by either melting the pins with a soldering iron or equivalent OR just glue pins and bracket using clear RTV silicone adhesive and allow to cure.
10. Reverse steps 1 to 5 to install.
NOTE: Work sidemarker gasket in between the sidemarker and body at the same time that you are tightening the mounting bracket nuts. This will give the best seal and appearance.